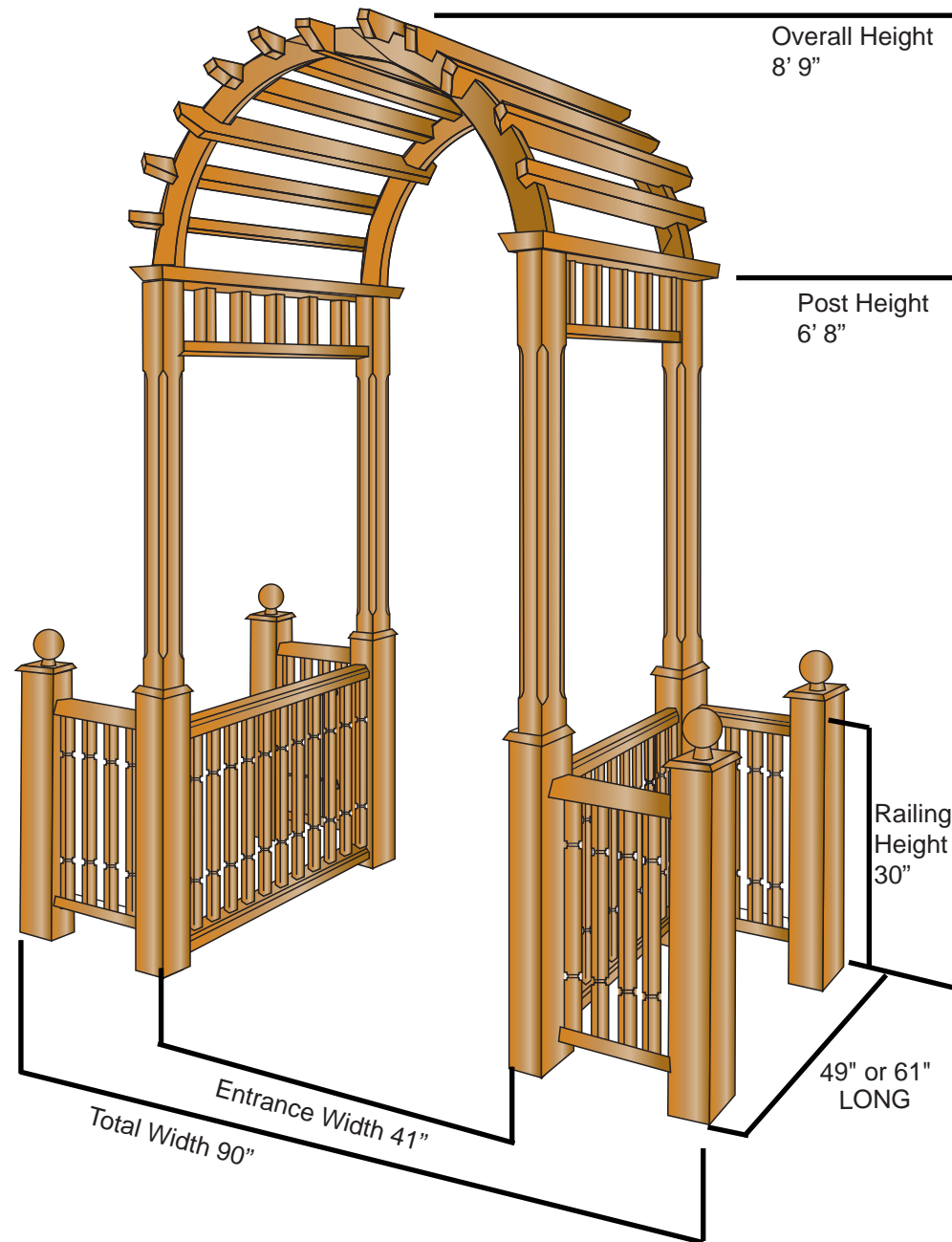
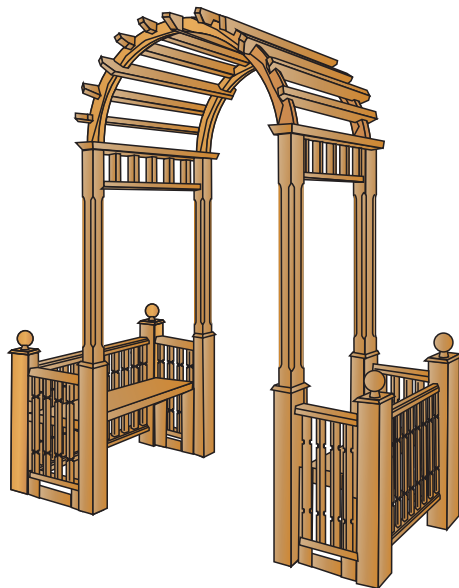
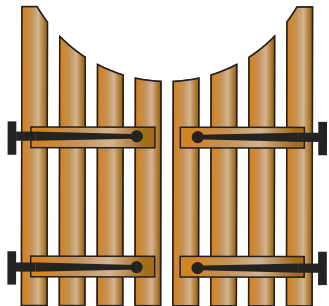


# ENTRANCE ARBOR

(4x4 constr.)

## Available Options:

- 48" or 60" length
- Benches
- Wooden or Brass Balls
- White or Cedartone Paint
- Gate



**VIXEN HILL CEDAR  
PRODUCTS**

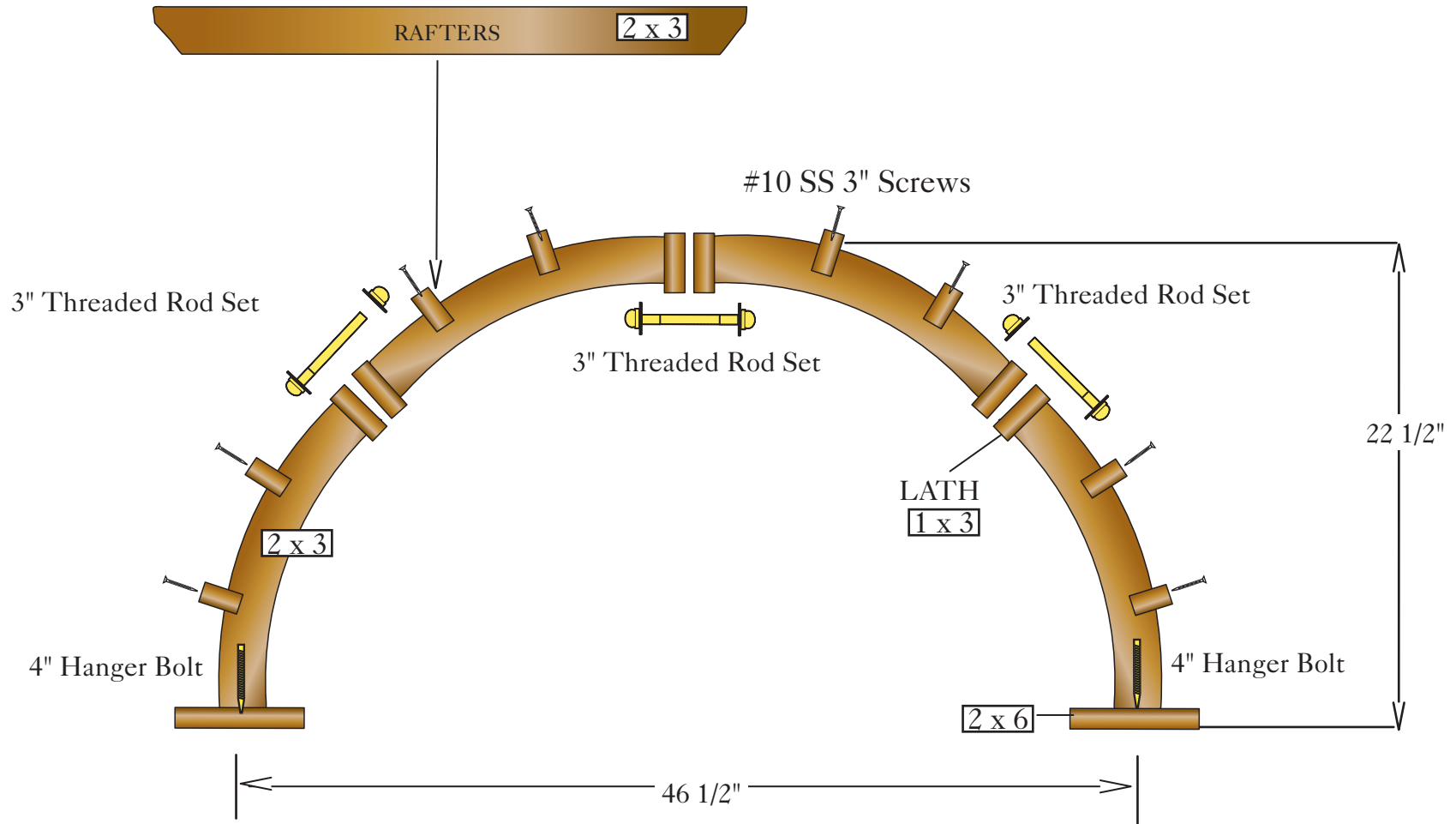
P.O. Box 389 - Elverson, PA 19520  
800-423-2766

Drawing #: 01

Created by: Andrea Beringer Date: May 2012

Model: Entrance Arbor

ROOF CONSTRUCTION



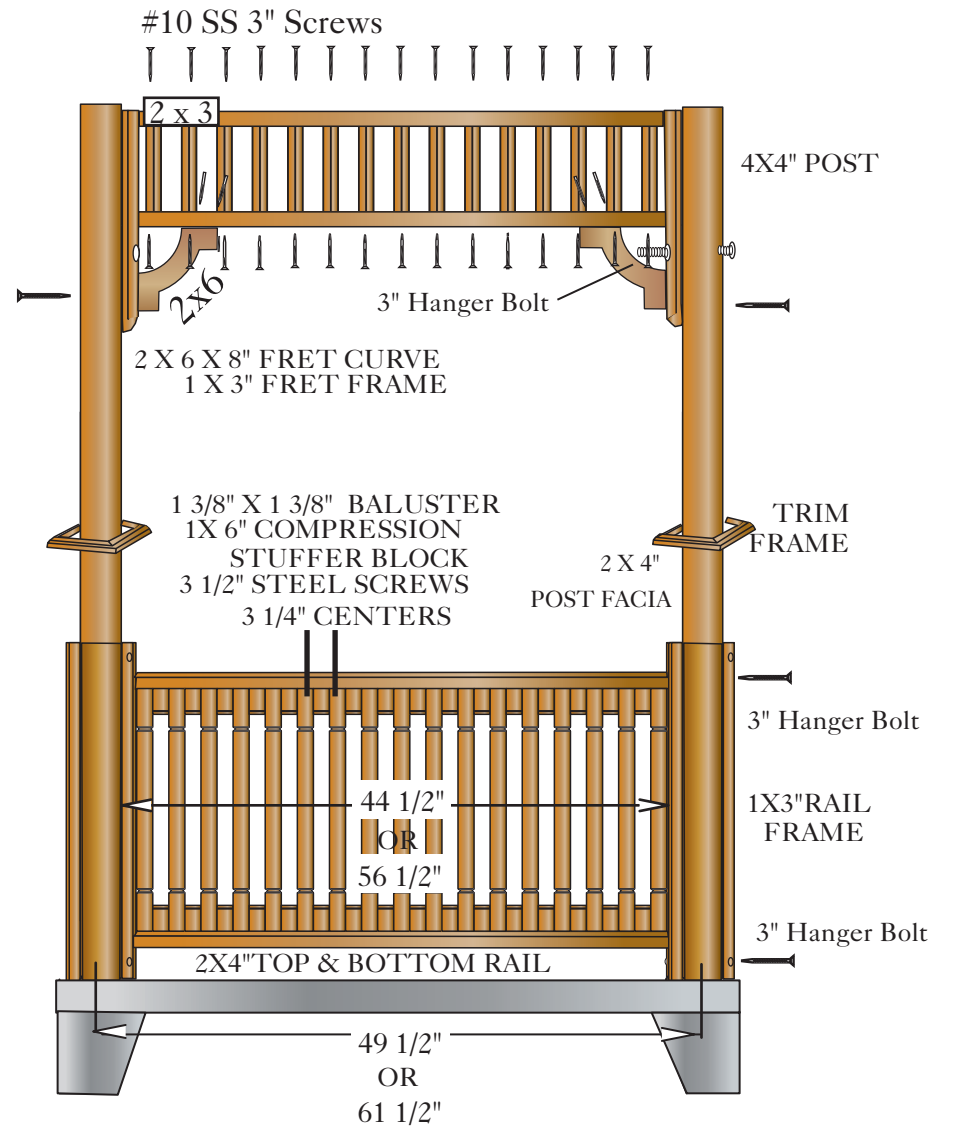
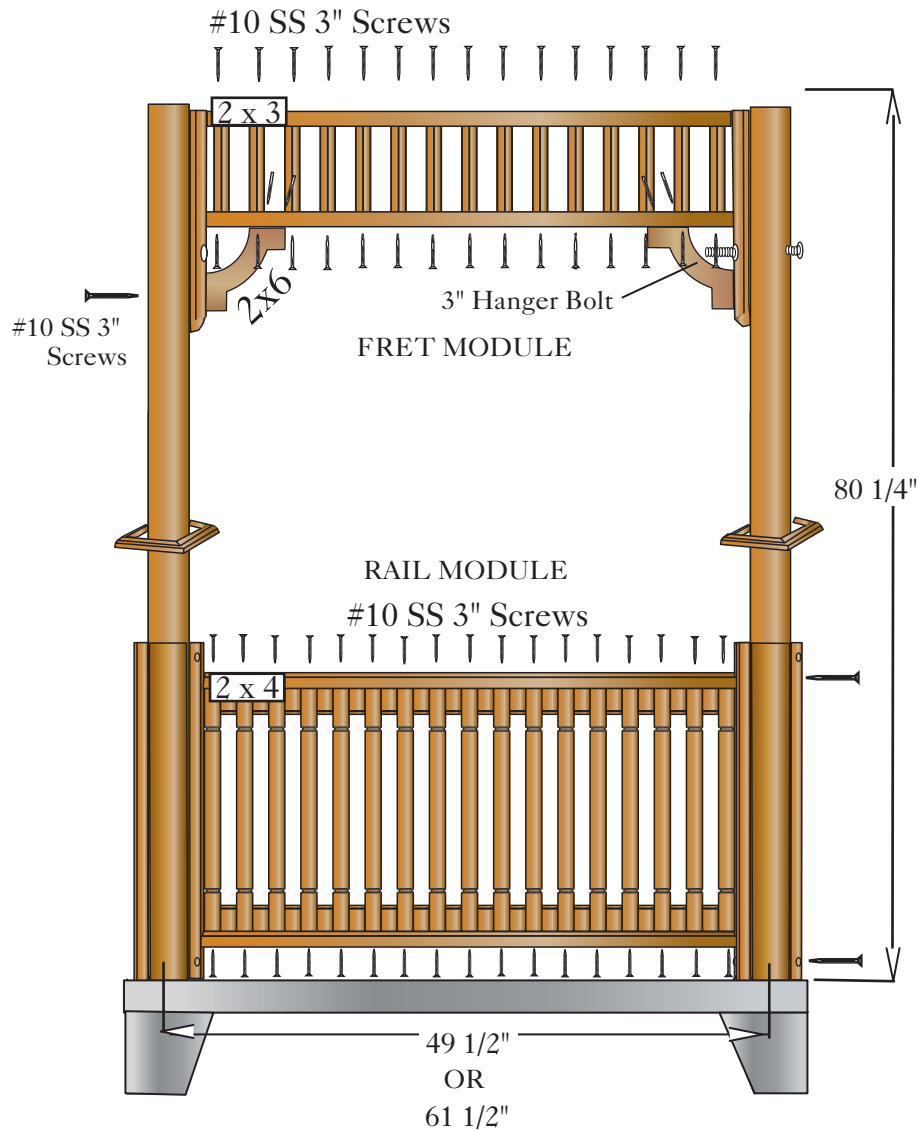
**VIXEN HILL CEDAR PRODUCTS**  
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800-423-2766

Created by: Andrea Beringer Date: May 2012

Model: Entrance Arbor / small

Drawing #: 02

# RAIL & FRET CONSTRUCTION



**VIXEN HILL CEDAR PRODUCTS**

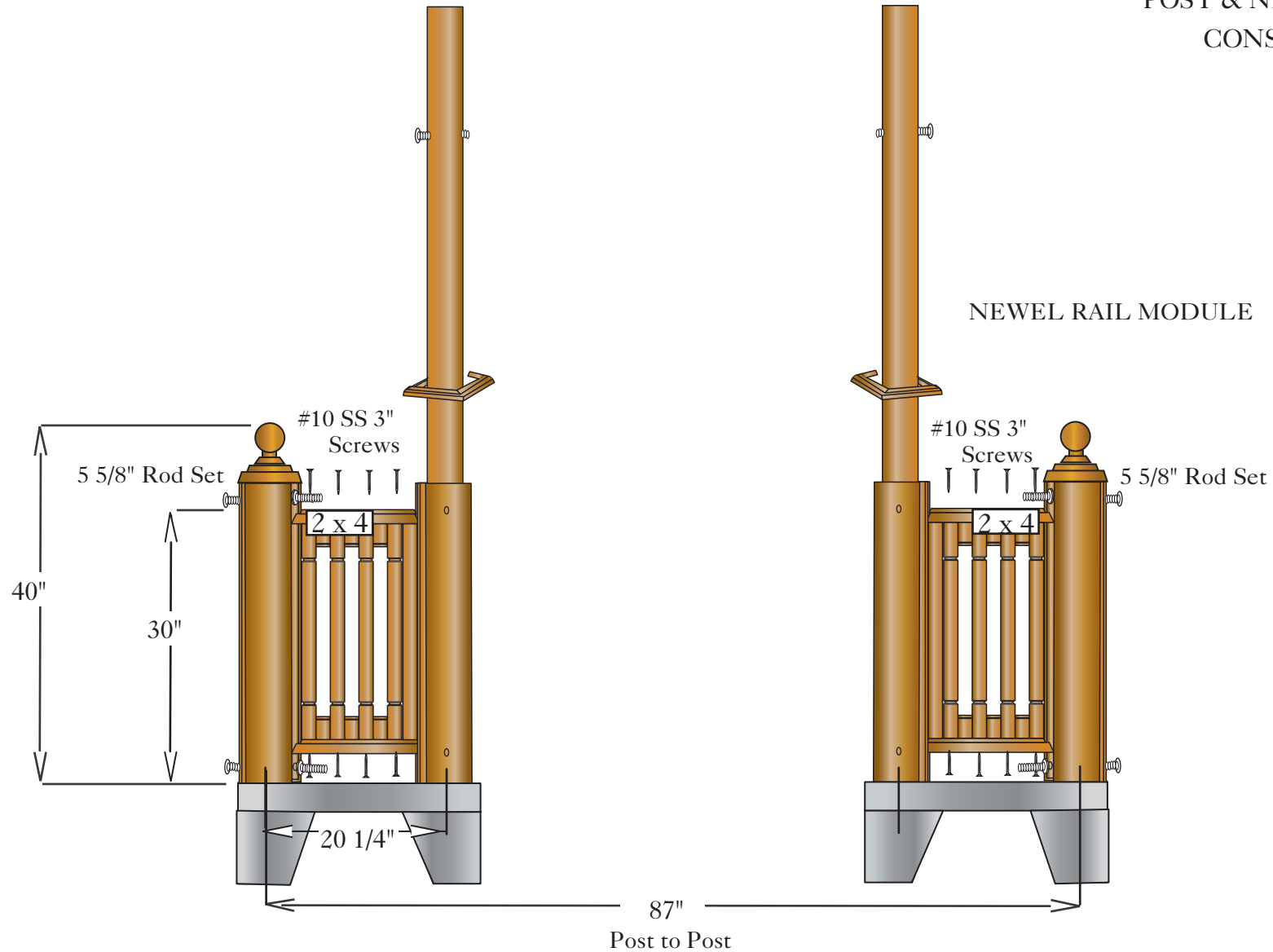
P.O. Box 389 - Elverson, PA 19520  
800-423-2766

Created by: Andrea Beringer Date: May 2012

Model: Entrance Arbor small

Drawing #: 03

POST & NEWEL POST  
CONSTRUCTION



**VIXEN HILL CEDAR  
PRODUCTS**

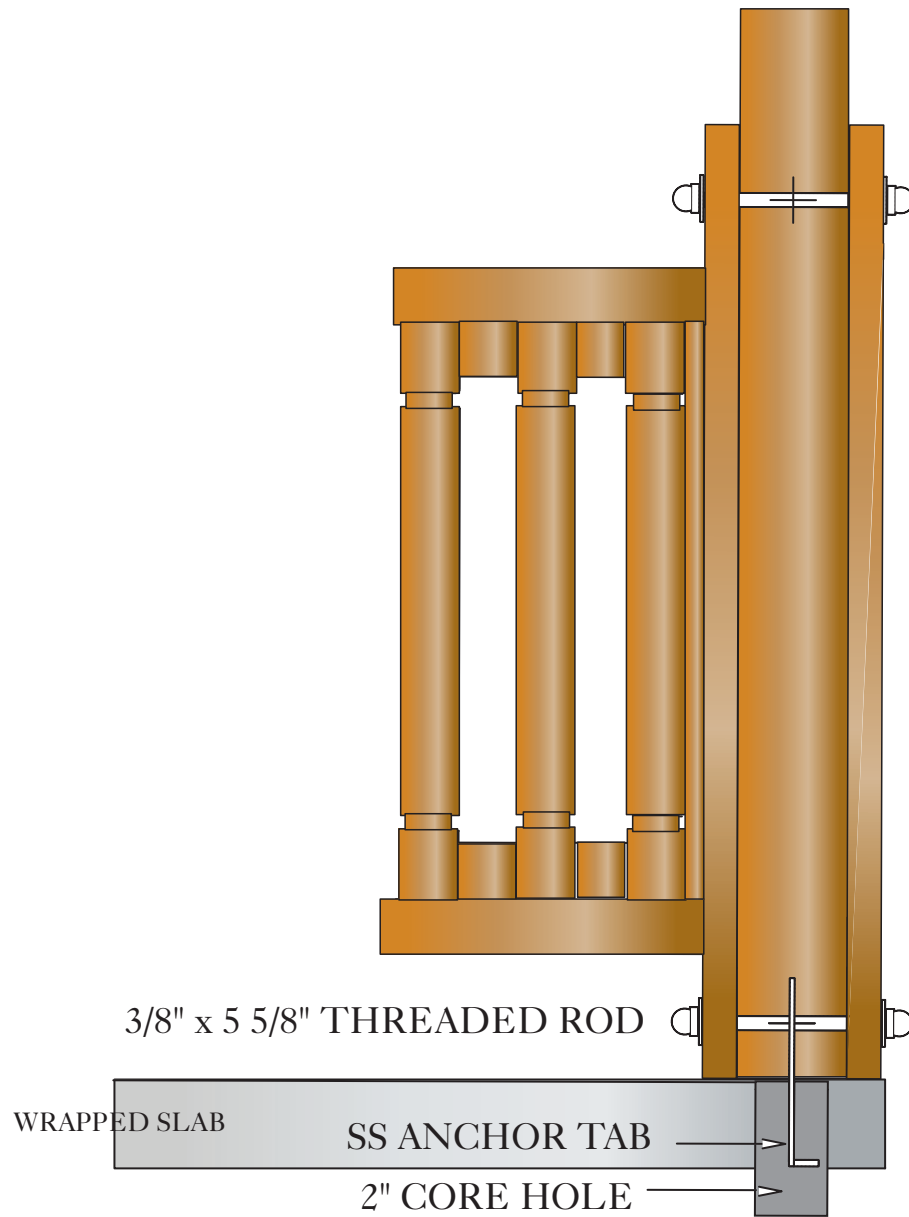
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800-423-2766

Created by: Andrea Beringer Date: May 2012

Model: Entrance Arbor small

Drawing #: 04

ANCHORING DETAIL



**VIXEN HILL CEDAR  
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Created by: Andrea Beringer Date: May 2012

Model: Arbor

Drawing #: 05

## SPECIFICATIONS FOR THE CABINET ENTRANCE & MEETING ARBORS

### PART 1 GENERAL

1.1 SCOPE. THE CONTRACTOR SHALL FURNISH AND INSTALL A WOODEN ARBOR AS SHOWN ON PLANS AND HEREIN SPECIFIED AS SUPPLIED BY VIXEN HILL MFG. CO. INC., OF ELVERSON, PA 19520.

### PART 2 PRODUCT

2.1 WOOD MATERIALS. FOR CABINET SHALL BE FABRICATED FROM AIR-DRIED, #1 OLD GROWTH & ROT RESISTANT WESTERN RED CEDAR. ALL WOOD SHALL BE GRAIN SELECTED DURING IN-HOUSE MILLING FOR BEST APPLICATION AND SAFE USE.

2.2 SURFACE FINISH. ALL WOOD MEMBERS SHALL BE SURFACED FOUR SIDES. SURFACES DISPLAYING PLANER SKIPS OR SAW MARKS AFTER DRESSING SHALL BE LIMITED TO LESS THAN 25% OF SHOWN FACES. HAND CONTACT EDGES MAY BE ROUNDED, CHAMFERED, OR EDGE-SHAPED FREE OF SPLINTERS AND SMOOTH TO THE TOUCH. ALL EXPOSED SURFACES SHALL BE PREPARED FOR MAXIMUM ACCEPTANCE OF OIL-BASED FINISHES (OPTIONAL WITH ADDITIONAL COST).

2.3 HARDWARE. ALL ASSEMBLY & ANCHORING HARDWARE SHALL BE PROVIDED. ALL ASSEMBLY HARDWARE IN VIEW SHALL BE OF STAINLESS STEEL (CAP NUTS & WASHERS) AND OF A FINISH TYPE TO CONCEAL ALL THREADS. CONCEALED ASSEMBLY HARDWARE SHALL BE OF STAINLESS STEEL FOR CABINET GRADE (THREADED RODS). ALL HARDWARE IN GROUND CONTACT SHALL BE OF STAINLESS STEEL FOR CABINET GRADE. NO NAILS SHALL BE REQUIRED OR PROVIDED.

2.4 CONNECTIONS & ANCHORING. FACTORY MODULE CONSTRUCTION SHALL INCLUDE POCKET JOINTS AND STAINLESS STEEL THREADED FASTENERS. ON-SITE INTERCONNECTION OF MODULES SHALL BE ACHIEVED USING THREADED RODS AND STAINLESS OR BRASS CAP NUTS AND WASHERS. ANCHORING SHALL BE CONCEALED AND APPROPRIATE TO THE SURFACE MOUNTING MATERIAL. ONLY SIMPLE HAND TOOLS SHALL BE REQUIRED FOR ASSEMBLY.

### PART 3 EXECUTION

3.1 PREFABRICATION. ALL COMPONENT PARTS SHALL BE PRE-ASSEMBLED TO THE FULLEST EXTENT POSSIBLE, TO PRECLUDE ANY ON-SITE DRILLING, CUTTING, FILLING, NAILING OR SANDING. ALL PREFABRICATION FASTENERS SHALL BE HIDDEN FROM VIEW OR CHANNELED AND STRIPPED WITH MATCHING WOOD WHERE VISIBLE.

3.2 INSTALLATION. THE KIT SHALL BE SUPPLIED WITH ALL NECESSARY HARDWARE, SHOP DRAWINGS AND COMPLETE INSTRUCTIONS TO PROVIDE FOR EFFICIENT ON-SITE ASSEMBLY. AVERAGE ASSEMBLY TIME ON A PREPARED FOUNDATION SHALL NOT EXCEED 2 MAN-HOURS.



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Created by: Andrea Beringer

Date: May 2012

Drawing #: 06

Model: Arbors